

Date: Thursday, 20/09/2007 3:11:31 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: REWORK D2655
Job Number	: 34753		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D34131
This Issue	: 20/09/2007 S.O. No. :	Drawing Number	: D3413
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 27/09/2007 Qty: 26 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK:

26 X D2655 B33351

Handwritten: 07-09-20 26

2.0	D2655	Ring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 26.0000 Each(s)
 Ring

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 DRILL SMALL HOLE TO ~~0.25~~ 0.265"

Handwritten: 07-09-26 (26)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Handwritten: 07-09-26

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING *white Taron*
 SAND LIGHTLY & RE-POWDER COAT
 WHITE AS PER QSI 005

Handwritten: 04-09-27 (26)

Date: Thursday, 20/09/2007 3:11:31 PM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: REWORK D2655

Job Number: 34753

Part Number: D34131

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Ep 07/10/01 (26)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
RE-IDENTIFY & STOCK
USING NEW B/N

Ep 07/10/01 (26)

8.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

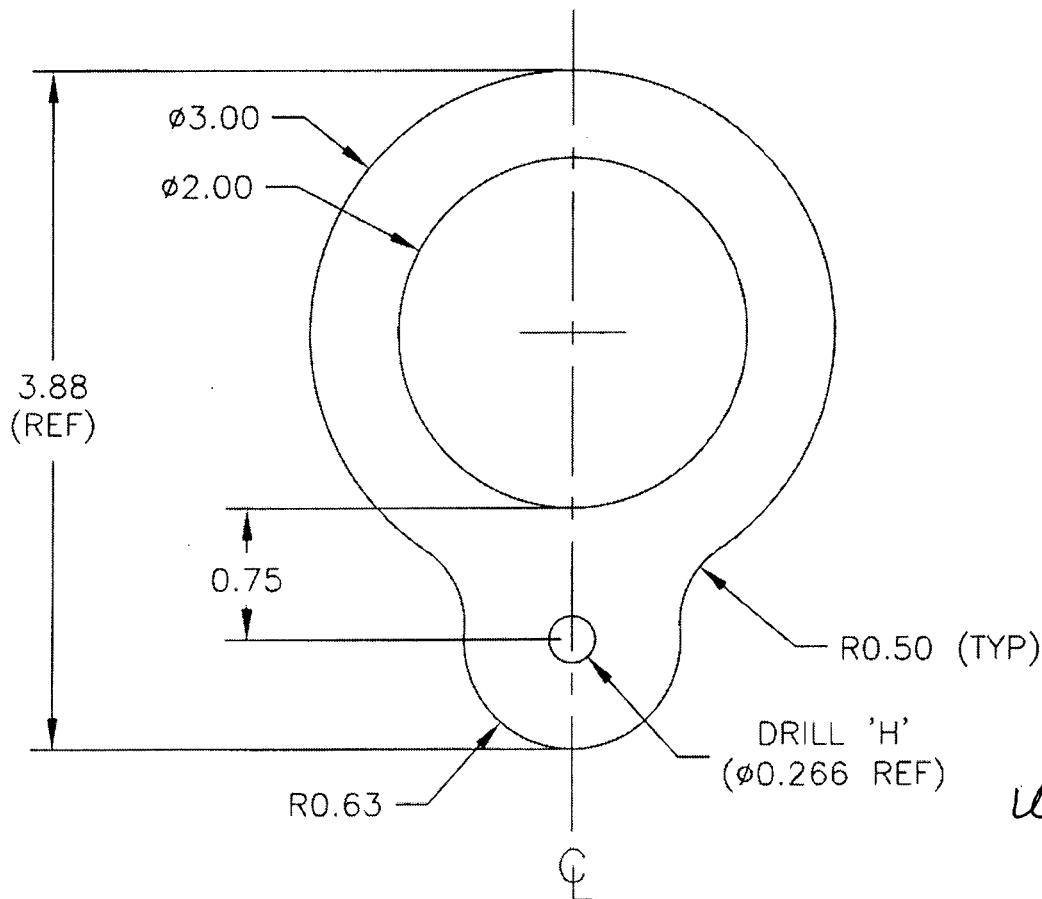
07.10.02 *JA*

Job Completion



U 841002

DESIGN CP		DRAWN BY CP		DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 		APPROVED 		DRAWING NO. REV. A D3413 SHEET 1 OF 1	
DATE 05.03.16		TITLE RING		SCALE 1:1	
A	05.03.16		NEW ISSUE		



D3413-1 RING

- 1) MATERIAL: AISI 304/316 SS PLATE, 0.250 THICK (REF DART SPEC. M304S3GA)
- 2) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) DEBURR ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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